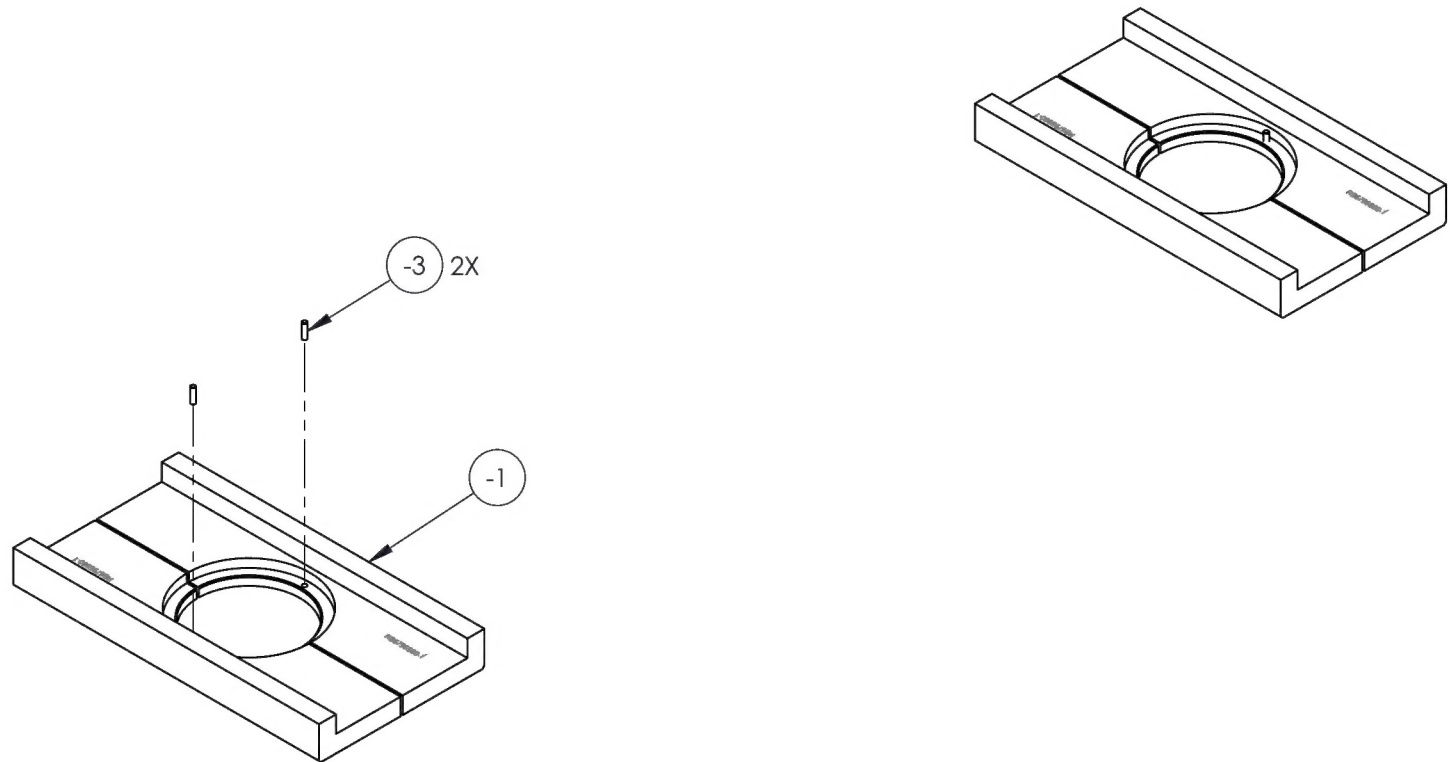


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2A		SEPARATED TOOLS TO INDIVIDUAL DWGS. PER R.W.	7/1/2011	RJC	RW
3	16-0235	UPDATED TO NEW STANDARD. -1 CH'D DIM WAS 2X Ø1/16 THRU L J Ø1/8 X 3/16 PF FOR -3 (Ø1/8 DOWEL PIN) IS 2X Ø.06 THRU ALL L J Ø.1244-.1249 3/4 (P.F. -3). ADDED DIMS 3X 4.50, 2X .06 X 45°. (.94). ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D, REMOVED HEAT TREAT RC 42-46. -3 ADDED TO BOM QTY 2.	11/28/2016	DPD	SM



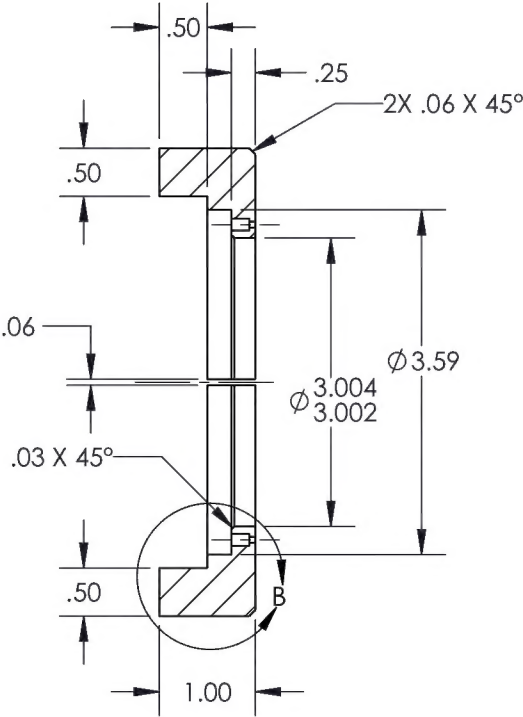
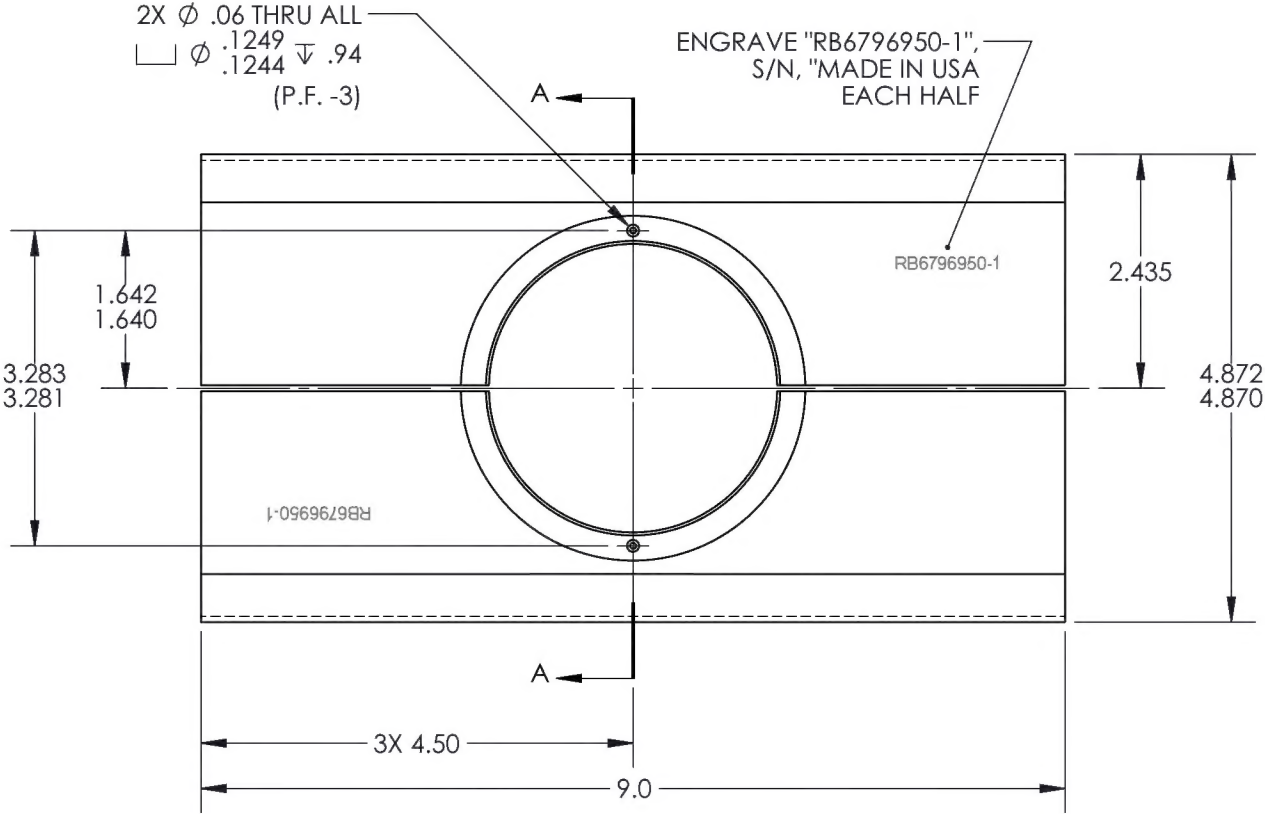
NOTE:
PART OF KIT RB6796950.

DART AEROSPACE	
TITLE PLATE	
DWG NO. RB6796950-1	REV 3
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT QMSI-6.2.2	.XXX ± .005 FRACTIONS ± 1/8
FINISH QMSI-6.2.2	.XX ± .01 ANGLES ± 5°
SPEC QMSI-6.2.2	.X ± .1 SURFACES = 125° ✓
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	ROLLS ROYCE 250 SERIES
SCALE 1:4	DATE 4/8/2003
SHEET 1 OF 2	

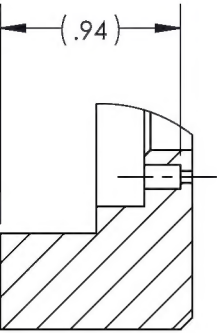
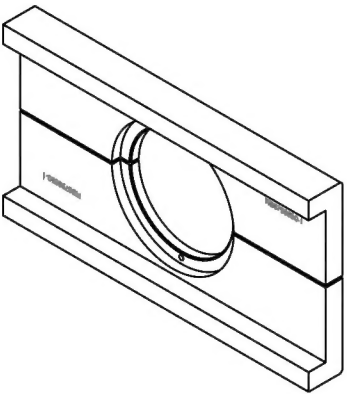
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PLATE	1018/1020 CR		2
		B/O	-3	2	DOWEL PIN	STEEL	Ø1/8 X 7/16 (MCMASTER-CARR #98381A218)	1

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3	16-0235	-1 CH'D DIM WAS 2X Ø1/16 THRU L J Ø1/8 X 3/16 PF FOR -3 (Ø1/8 DOWEL PIN) IS 2X Ø.06 THRU ALL L J Ø.1244-.1249 3/4 (P.F. -3). ADDED DIMS 3X 4.50, 2X .06 X 45°, (.94). ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D. REMOVED HEAT TREAT RC 42-46.	11/28/2016	DPD	SM



SECTION A-A



DETAIL B
SCALE 1 : 1

NOTE:
CUT IN HALF AFTER MACHINING.

DART AEROSPACE			
TITLE PLATE			
DWG NO. RB6796950-1-1			REV 3
MAT'L 1018/1020 CR		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH BLACK OXIDE		.XX ± .01 ANGLES ± 5°	
SPEC QMSI-6.2.2, B.O. REV D		.X ± .1 SURFACES = 125✓	
DRAWN BY: COLE		1. BREAK ALL SHARP EDGES .015 X 45° OR .015R	
CHECKED: CLOUGH		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: MACKOVJAK		ROLLS ROYCE 250 SERIES	
SCALE 1:2		DATE 4/8/2003	SHEET 2 OF 2

①

PLATE